

Product Catalog



The World of Automatic Lubrication



Contents

Linecard	1	Multi-point	9
CLASSIC Quick Reference	2	Accessories	10-13
Electrochemical	3	Special Application Kits	14
STAR VARIO Quick Reference	4	Application Examples	15-18
Electromechanical	5	Industries	19
PRO MP-6 Quick Reference	6-7	Service	20
ECOSY Quick Reference	8		



Lubrication Systems



NEW



NEW

Electrochemical Lubricators

CLASSIC	FUTURA	FROST	NOVA
Lubricant Volume			
120cc	120cc	120cc	130cc
Housing Design			
Metal	Transparent Plastic	Metal	Transparent Plastic
Lubricant Discharge Period			
1, 3, 6, or 12 months	1, 3, 6, or 12 months	1 or 3 months	1, 2, 3, ..., 12 months
Operating Temperature Range			
32° F to 104° F	32° F to 104° F	-13° F to 50° F	-4° F to 140° F
Pressure Build-up			
max. 4 bar / 65 psi	max. 4 bar / 65 psi	max. 4 bar / 65 psi	max. 6 bar / 87 psi



Electromechanical Lubricators

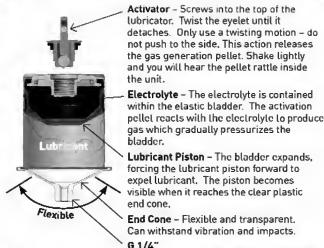
STAR VARIO / STAR CONTROL	PRO MP-6 / PRO C MP-6	ECOSY
Lubricant Volume		
60cc, 120cc, or 250cc	250cc or 500cc [1 to 6 lubrication points] (Optional 8-12 port block available)	7 liters (oil) [1 to 6 lubrication points]
Lubricant Discharge Period		
STAR VARIO 1, 3, 6, or 12 months STAR CONTROL Time or impulse controlled	PRO MP-6 1 day to 24 months PRO C MP-6 Machine controlled	Machine / Time controlled
Operating Temperature Range		
14° F to 122° F	- 4° F to 140° F	- 4° F to 140° F
Pressure Build-up		
max. 5 bar / 75 psi	max. 25 bar / 360 psi	max. 10 bar / 145 psi



The ISO 9001 perma lubricators are commonly used on roller and sliding bearings, chains, motors, open gears, & conveyors
•perma USA offers a full line of accessories•

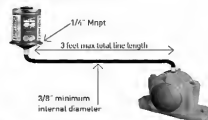
1-800-997-3762
www.permausa.com

Operating Principle



Remote Installations

Direct mount where safe to provide optimal access to the bearing. If remote mounting is necessary use lines which are no more than 3 feet long and with an internal diameter of at least 3/8". Smaller diameter lines increase resistance to grease flow.



Remote installed perma Classic.

Always prime grease lines and pre-grease bearings. Minimize small orifice restrictions and ensure that the bearing will freely receive grease.

Bracket Configurations Examples

A complete range of accessories is available for all types of applications.



Installation & Servicing Tips





1. Always ensure that newly installed bearings are pre-packed prior to installing lubricator.
2. Pre-grease bearings using a grease gun to ensure that the point can receive grease freely. Clean all fittings to prevent contamination.
3. Select the appropriate dispensing rate to suit each application.
4. Decide whether to direct or remote mount depending on access and safety considerations. When remote mounting, do not exceed the recommended line dimensions.
5. Activate the lubricator prior to installation by fully inserting the activation screw.
6. Write the date of installation on the lubricator and record the date of installation in the site maintenance scheduling system or keep a separate record.
7. Screw the lubricator into the grease port – tools are not necessary.
8. Once installed the lubricator should be periodically inspected to check that accidental damage has not occurred.
9. Change-out lubricator on the planned date.
10. When changing-out empty lubricators, manually purge the bearing to ensure that lubrication conditions have not changed.

Dispensing Rates

Different rates are achieved by selecting color coded activators. There are 4 types: 1 (yellow), 3 (green), 6 (red) and 12 (grey).

A Type 1 activator will dispense the lubricator contents over a 1 month period when the average ambient temperature is 68°F. Type 3 = 3 months and so on.

As demonstrated by the table below higher average ambient temperatures will lead to faster allocations of lubricant and lower temperatures to slower allocations of lubricant. Note that the dispensing rates depend on the average ambient temperature, not extreme highs and lows. One shot of grease from a standard grease gun is approximately 1cc.

Average temperature	Type 1 		Type 3 		Type 6 		Type 12 	
	Discharge period (months)	cc per day	Discharge period (months)	cc per day	Discharge period (months)	cc per day	Discharge period (months)	cc per day
+10° C/50°F	2	2	5	0.8	8	0.5	18	0.2
+20° C/68°F	1	4	3	1.3	6	0.7	12	0.3
+30° C/86°F	0.8	5	2	2	3	1.3	6	0.7
+40° C/104°F	0.6	6.7	1	4	2	2	3	1.3

Contamination Prevention – for high contamination sites

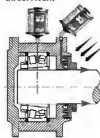
Different bearing configurations have different greasing requirements. The examples here demonstrate the importance of preventing solid contaminants and water from reaching the grease point.

For sites where contamination levels are high it is common to apply grease directly to tautonite and labyrinth type seals, in addition to the application of grease to the bearing. This provides

a positive purge of grease through the seals to prevent contamination of slow and medium speed bearings.

perma Classic providing bearing lubrication and a positive purge of grease to prevent contaminants.

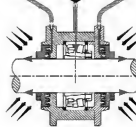
Direct Mount



Oil & water Contaminants

Oil & water Contaminants

Remote Mount



Oil & water Contaminants

Oil & water Contaminants

Trouble Shooting

Correct installation is essential for correct lubricator operation.

Observation	Solution
Grease dispensing too quickly	Average ambient temperature too high for activator type – • Select slower activator type. OR • Remote mount away from heat source. OR • Change to STAR Varlo for temp independent dispensing.
Grease dispensing too slowly	Average ambient temperature too low for activator type – • Select faster activator type. OR • Change to STAR Varlo for temperature independent dispensing. Resistance to grease flow too high – • Manually purge point to ensure that grease can be freely received by bearing. THEN • Reduce grease line length AND/OR increase line diameter. OR • Eliminate restrictions caused by small orifice fittings. OR • Select faster activator type. OR • Select grease with better pumpability.
Grease 'spurts' from lubricator when removed from service	Resistance to grease flow too high – • Manually purge point to ensure that grease can be freely received by bearing. THEN • Reduce grease line length AND/OR increase line diameter. OR • Eliminate restrictions caused by small orifice fittings. OR • Change to STAR Varlo for higher pressure output.

Notes:

1. Application backpressure and other factors can also affect dispensing rates.
2. Rarely is there a categorically correct answer when it comes to the grease lubrication of bearings. Greasing decisions should take into account the recommendations of original equipment manufacturers, site based maintenance experience and good maintenance practices in general. Information here is based on perma's general opinion only.

Electrochemical Single Point Lubricators

Activating Screw

Information

CLASSIC



120cc

1 Month



3 Months



6 Months



12 Months



Constant and reliable lubrication over a period of 1, 3, 6, or 12 months with a lubricant volume of 120cc. The activating screw generates pressure (max 65 psi) which moves the piston forward and injects small lubricant amounts into the lubrication point. Is fully dust and water proof.

FUTURA



120cc

1 Month



3 Months



6 Months



12 Months



Due to its resistance to corrosion the FUTURA is the ideal automatic lubrication system for areas that require hygiene or for harsh operating conditions. The transparent plastic body allows users to easily monitor the remaining lubricant.

FROST



120cc

1 Month



3 Months



The FROST was specifically designed for use in temperatures down to -13 F. Once the 120cc of lubricant in the FROST is empty, the colored piston can be seen through the transparent plastic end cone.

NOVA



130cc

1, 2, 3, ..., 12 months



A discharge period of 1 to 12 months can be easily programmed by pushing the selection button on the NOVA control unit. A temperature sensor measures the ambient temperature and automatically calculates the required gas generation based on this data.

- > Above units filled with customer requested lubricant (oil / grease) and include (1) discharge rate activating screw (not required in NOVA).
- > When ordering oil filled units, use of A-810 oil throttle is recommended to control the flow of oil.
- > Common installation adapters for electrochemical units: A-105, B-100, B-101



Assembly

B700 Protective Cover – STAR VARIO lubricators are supplied standard with the B700 protective cover. Alternative covers are available for differing operating conditions.

Drive Unit Cover – Forms part of the Drive Unit and incorporates the ON/OFF switch. Connect to the lubricant cartridge and tighten firmly. Do not over tighten.

Battery Pack – A battery pack is supplied with every lubricant cartridge. Always change the battery set when changing the lubricant cartridge.

Drive Unit – Ensure the correct TIME and VOLUME settings for your application. To assemble place the Drive Unit on top of the lubricant cartridge and seat correctly. Then screw on the Drive Unit Cover.

Lubricant Cartridge (LC) – 1 lubricant cartridges are filled with oils and greases. Empty cartridges cannot be refilled. The nozzle of the cartridge is 1/4" RSPM.

B110/B111 Support Adapter – The support Adapter accessory provides a durable connection between the lubricant cartridge and the point of installation. It is recommended for all direct mount installations. The Support Adapter is available in 1/4" and 1/8" Npt sizes.

Lubricator Inspections

LED System – Check the flashing sequence of the green and red LED's to confirm operational status.

Drive Setting – Mark Drive Units with the TIME setting. This assists in inspections. E.g. 3 months.

Date Marking – Always record the installation date on the cartridge.

Piston Position – Visual check of piston position provides a quick indication of operational status.

Automatic lubricators are not "set and forget." Once lubricators have been correctly installed they should be periodically inspected.

Operational Status	LED message
Infused purge when turned on	Continual red for 25 seconds
System on and operating correctly	Green flash every 15 seconds
System error (blockage detected)	Red flash every 8 seconds
Grease carrier empty	Green & red flash every 15 seconds
Drive unit discharging	Continual red for 1 to 5 seconds

Bracket Configuration Examples

A complete range of accessories are available for all types of applications.



A652 – Includes beam clamp, L-bracket and tube connector. Shown with B110/B111.



A755 – Includes beam clamps and L-bracket with dual VARIO mounting capability.



Custom bracket available upon request.



B702 – Clip on protective cover.



A755 – Bracket with two beam clamps and dual VARIO mounting capability.



B550 – Manual purge kit.

Dispensing Rates & Settings

Different rates are achieved by selecting a TIME period of 1, 3, 6 or 12 months and a cartridge VOLUME setting of 60, 120 or 250cc.



Dispensing for setting 1 HAZ and VOL LMF.

The STAR VARIO delivers a wide range of dispensing rates. It caters to the low rates required for electric motor bearings and to high rates for applications such as the wet end seals on slurry pump barrels.

Example – A 6 month setting with a 120cc cartridge will pump 0.26cc every 9hrs and 17mins to deliver an average daily total of 0.67cc.

Note: On dispisch settings, black indicates switch position.

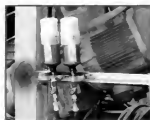
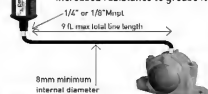
Dispisch Settings	40cc	120cc	250cc
1 Month	1hr.20m 0.13 2.0 0.24 4.0 0.83 8.33	1hr.30m 0.24 4.0 0.83 8.33	1hr.30m 0.24 4.0 0.83 8.33
3 Month	4hr.30m 0.13 0.67 0.24 1.33 0.83 2.76	4hr.30m 0.24 1.33 0.83 2.76	4hr.30m 0.24 1.33 0.83 2.76
6 Month	9hr.17m 0.13 0.33 0.24 0.67 0.83 1.37	9hr.17m 0.24 0.67 0.83 1.37	9hr.17m 0.24 0.67 0.83 1.37
12 Month	18hr.30m 0.13 0.17 0.24 0.33 0.83 0.69	18hr.30m 0.24 0.33 0.83 0.69	18hr.30m 0.24 0.33 0.83 0.69

Key for reading table

Time lapse between each pumping cycle in hours & minutes	Grease pumped per cycle in cc	Grease pumped per day in cc
9hr.17m	0.26	0.67

Remote Installations

Use flexible lines which are no more than 9 feet long and have an internal diameter of at least 8mm. Smaller diameter lines present increased resistance to grease flow.



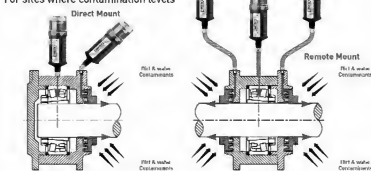
Before installing, always prime grease lines and pre-grease bearings. Minimize small orifice restrictions and ensure that the bearing will freely receive grease.

Contamination Prevention – for high contamination sites

Different bearing configurations have different greasing requirements. The examples here demonstrate the importance of preventing solid contaminants and water from reaching grease points.

For sites where contamination levels

are high it is common to apply grease directly to taconite and labyrinth type seals, in addition to the application of grease to the bearing.



Installation & Servicing Tips

- Always ensure that newly installed bearings are pre-packed with grease.
- Pre-grease bearings prior to installation using a manual grease gun to ensure that the bearing point can receive grease freely. Clean all fittings prior to greasing.
- Decide whether to direct or remote mount depending on access and safety.
- Do not exceed the recommended line dimensions.
- Select the desired TIME and VOLUME settings for the application.
- Assemble the lubricator –
 - Seat the Drive Unit correctly onto the Lubricant Cartridge (you will feel it seat into the correct position). Insert battery pack.
 - Fit the Drive cover and screw into position. Do not overlighten – screw down firmly.
- Turn unit on and check that grease is being discharged.
- Firmly attach the support adaptor (B110/B111) for direct mount applications.
 - Fit the protective cover (B700, B702 or B703).
- Write the date of installation on the lubricator and record the date of installation in the site maintenance scheduling system or keep a separate record.
- Once installed the lubricator should be periodically inspected to check that accidental damage has not occurred. Observe the LED signals and the position of the piston.
- When changing-out empty lubricators, manually purge the bearing to ensure that lubrication conditions have not changed.

Note:-

1. Rarely is there a categorically correct answer when it comes to the grease lubrication of bearings. Greasing decisions should take into account the recommendations of original equipment manufacturers, site based maintenance experience and good maintenance practices in general. Information here is based on perma's general opinion only.

www.permausa.com

perma®

STAR VARIO

60cc



120cc



250cc



STAR CONTROL Drive (Optional)



- STAR VARIO units are battery operated. STAR CONTROL units are PLC/machine controlled.
- STAR VARIO dipswitch allows for 1, 3, 6 or 12 month lubricant discharge settings.
- STAR CONTROL discharge type (please specify): Impulse mode or timed controlled.
- STAR VARIO includes drive motor, lubricant filled LC, battery pack, STAR adapter, and wet cap.
- STAR CONTROL includes drive motor, lubricant filled LC, STAR adapter, and PLC/SPS power cable (10m length).

STAR VARIO LC Kit

60cc



120cc



250cc









- When STAR VARIO LC is empty, reorder appropriate LC Kit.
- STAR VARIO LC Kit includes LC filled with customer-specified lubricant (oil / grease) and battery pack.
- LC units are not refillable.

- When ordering, specify lubricant (oil / grease).
- Specify COMPLETE (STAR VARIO or STAR CONTROL) or LC KIT.

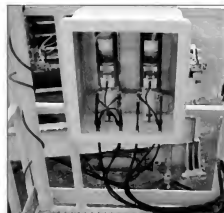
perma PRO MP-6 – Quick Reference

Components

-  **Protective Cover** - Fits snugly over the LV unit to protect and eliminate contaminants.
-  **Reservoir (LV unit)** - Available in 250cc and 500cc sizes and filled with customer-preferred grease. Transparent design allows for visibility of remaining lubricant.
-  **Battery Pack** - Consists of two batteries which should be changed every time the LV is replaced.
-  **Drive Unit** - Contains gear motor, electronic (PCB) unit with display, and electro-mechanical pump system. Programmable to maximize options for distribution of grease. Reusable.
-  **Data Cable** - Allows for communication between the PRO and MP6.
-  **Multi Point Distributor (MP-6)** - Powered and controlled by PRO. Utilizes up to six ports for distribution of lubricant. Information concerning each port is communicated via PRO display. No pressure is lost due to the relay distribution system.

Systems / Options

- PRO** - Battery operated.
- PRO Control (PRO C)** - PLC/machine controlled, communicates with PLC
- MP-6** - Two to six ports may be utilized, directly distributes lubricant, continuously evaluates the performance of each individual outlet.
- DKU Block (measuring valve)** - Allows a single PRO to lubricate up to twelve points.
- Enclosures** - Suitable for outdoor and high contamination areas. Several sizes allow for protection of a single PRO or double PRO applications. Optional operational status strobe light kit available.
- Installation kit** - Comes standard with each PRO order. Allows for mounting and installation on most applications. See back of sheet for complete bill of materials.
- Characteristics:** Operating pressure up to 360 psi allows PRO to be mounted remotely at distances of up to fifteen feet. Temperature range -40°F to 140°F. Dispensing rate is not effected by ambient temperature. Discharge period/range: One day to twenty-four months.



Roller bearings, sliding bearings, robots, motors, generators, pumps and fans are some of the general applications on which PROs continue to be successful.

Pictured above: A dual PRO MP-6 enclosure installed on the crown of offshore drilling equipment.

At left: A single PRO MP-6 in a quarry application.

PRO Discharge Chart

Average discharge volume (cc/per day)

1cc = 1 shot (approx.)			1 week = 7 days			1 month = 30.4 days		
DAYS	250cc	500cc	WEEKS	250cc	500cc	MONTHS	250cc	500cc
1	250	500	1	35.71	71.43	1	8.22	16.45
2	125	250	2	17.86	35.71	2	4.11	8.22
3	83.33	166.67	3	11.9	23.81	3	2.74	5.48
4	62.5	125	4	8.93	17.86	4	2.06	4.11
5	50	100	5	7.14	14.29	5	1.64	3.29
6	41.67	83.33	6	5.95	11.9	6	1.37	2.74
7	35.71	71.43	7	5.1	10.2	7	1.17	2.35
8	31.25	62.5	8	4.46	8.93	8	1.03	2.06
9	27.78	55.56	9	3.97	7.94	9	0.91	1.83
10	25	50	10	3.57	7.14	10	0.82	1.64
11	22.73	45.45	11	3.25	6.49	11	0.75	1.5
12	20.83	41.67	12	2.98	5.95	12	0.69	1.37
13	19.23	38.46	13	2.75	5.49	13	0.63	1.25
14	17.86	35.71	14	2.58	5.1	14	0.59	1.17
15	16.67	33.33	15	2.38	4.76	15	0.55	1.1
16	15.63	31.25	16	2.23	4.46	16	0.51	1.03
17	14.71	29.41	17	2.1	4.2	17	0.48	0.96
18	13.89	27.78	18	1.98	3.97	18	0.46	0.91
19	13.16	26.32	19	1.88	3.76	19	0.43	0.87
20	12.5	25	20	1.79	3.57	20	0.41	0.82
21	11.9	23.81	21	1.7	3.4	21	0.39	0.78
22	11.36	22.73	22	1.62	3.25	22	0.37	0.75
23	10.87	21.74	23	1.55	3.11	23	0.36	0.71
24	10.42	20.83	24	1.49	2.98	24	0.34	0.69

Display / Diagnostics



LCD - Shows settings, operating conditions and error messages. In error-free conditions, the LCD shows volume of remaining lubricant in numeric percent volume. If one

lubrication point becomes blocked or significant application back pressure affects unit performance, the PRO sends a notification code via the display screen while maintaining normal operation for all other points.

Control Buttons - For detailed information on the use of these buttons, please consult the perma PRO installation manual.

LED	Signal	Signal Length	Explanation
green	flash	every 10 seconds	normal operation
red	flash	every 3 seconds	error / malfunction
green and red	flash	every 3 seconds	LV-unit empty
green	light	permanently	Lubricator is discharging
green and red	none	none	Lubricator switched off or battery low

Installation & Services

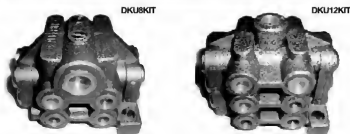
- Ensure that newly installed bearings are pre-packed with grease.
- Pre-grease bearings prior to installation using a manual grease gun to ensure that the grease point can freely receive grease. Clean all fittings prior to greasing.
- Select proper LV size and distribution rate for application.
- Assemble lubricator according to instruction manual (including accessories and kit if necessary). Install.
- Once installed, the lubricator should be periodically observed to check that accidental damage has not occurred. Inspect the LEDs and display screen. If remote mounted, check lines.

1. PRO units may be filled with greases up to NLGI 3
 2. perma USA carries a full line of grease and fits all units with customer specified lubricant
 3. PRO units are available without a MP-6 for single point applications

perma

perma PRO MP-6 – Quick Reference

DKU Distribution Block



DKU blocks pictured above allow the user to lubricate up to twelve points with a single PRO unit. Blocks with a maximum eight and twelve ports are available. Please note that a MP-6 unit is not compatible with a DKU block.

PRO MP-6 installation Kit

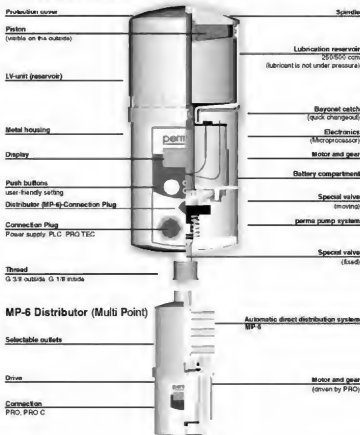
All PRO orders come with a complete installation kit, which includes:

- 2 A-710 Kit - 1" Beam Clamp (includes fasteners)
- 6 B-801 - (5/16" T x 1/8" MBSP Tube Connector (straight))
- 6 B-802 - (5/16" T x 1/8" MBSP Tube Connector (90 degree))
- 6 B-803 - (5/16" T x 1/8" MBSP Tube Connector (straight))
- 6 B-804 - (5/16" T x 1/4" MNPT Tube Connector (straight))
- 4 B-806 - MP6 Port Plugs (for non-active ports)
- 1 B-807 - PRO Mounting Bracket bolts and washers
- 1 B-808 - PRO/MP6 Mounting Bracket
- 100ft. B-810 - (8mm tubing, pre-filled)

PRO MP-6

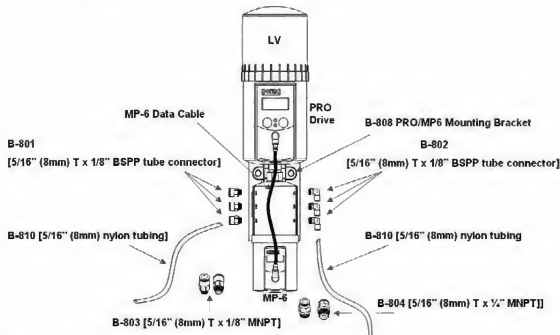
perma PRO with MP-6 (Distributor with 6 outlets)

PRO Lubrication System



Assembly

Note: Not all PRO installation kit accessories are pictured below



Notes:

1. PRO units may be filled with greases up to NLGI 2
2. perma USA carries a full line of greases and oils all units with (Customer specified lubricant)
3. PRO units are available without a MP-6 for single point applications

perma[®]

perma ECOSY – Quick Reference

Description

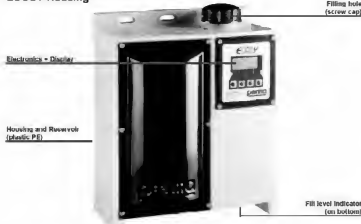
The remarkable features of the compact perma ECOSY (Electronically Controlled Oil System) are its durable construction and multiple functionality. The base of the body is the seven liter oil tank. All of the unit's structural components are integrated in the base body. Up to six lubrication points can be supplied with oil by means of simple plug-in connections. The configuration of each outlet is user friendly, menu-driven with buttons and can be done on a multilingual display. Each outlet's discharge amount can be set individually and separately from the other outlets.



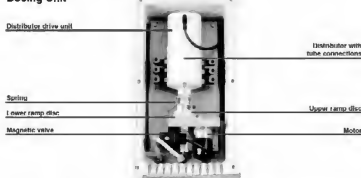
Sensors collect data about operating conditions and communicate with the ECOSY. This ensures lubrication as needed. The integrated fill level monitoring sensor with a reserve indication in the display and signaling capability makes it easy to monitor the system. Once the oil reservoir is refilled by the customer, the ECOSY is ready to function without requiring any other maintenance. Connection to a PLC or external machine is possible.

System Components

ECOSY Housing



Dosing Unit



Advantages

The advantages of the ECOSY are a visible wear reduction and protection against corrosion and contamination. The ECOSY collects data about the chain's operating condition with its sensors and directs the discharge intervals according to individual application requirements. Metallic friction between chain studs, bushings, rollers, and sprocket wheels is reduced by building up a support-ring lubricant film. Continuous re-lubrication ensures that chain links are operated within a range of liquid and mixed friction. The system minimizes friction and increases efficiency on up to 6 chain drives.



With its interval lubrication, the ECOSY supplies all contact areas of chains with the correct amount of lubricant. Different speeds and lengths (constructions) of industrial chains are taken into consideration by adjustable lubricant amounts.

The economic operation of the ECOSY increases the service life of chains and decreases maintenance costs.

Technical Data

Reservoir volume	7 liters
Number of outlets	1 to 6
Refill	On-site, manually
Discharge period	Machine-controlled / time-controlled
Filling	Manually refillable
Pump capacity	0-999ml / 1000h Programmable in 1ml steps
Operating temperature	-20° to 60° C / -4° to 140° F
Max. working pressure	10 bar / 145 psi
Input supply voltage	85 - 240 V AC 50/60Hz / typ. 20W
External dimension	310 x 370 x 170mm

The pump can be operated within the above stated temperature range. The operating temperature depends on the lubricant. The stated pump capacity refers to oil viscosity 65 - 2000mm²/s (+40 °C/104 °F), ambient temperature 20 °C/68 °F, without back pressure and 85 - 240 V AC 50/60 Hz rated voltage. Different pressure, temperature and voltage will change the pump capacity.

- > Sturdy PE-housing
- > Reservoir and electronic housing in one compact sturdy unit
- > Mains supply safely integrated in the housing
- > Pump integrated in reservoir
- > Menu-driven configuration
- > Easy access to all connection points (1-6 outlets selectable)
- > High pressure build-up to 10 bar/145 psi at each outlet
- > Individual supply of each lubrication point (dosage as required)
- > Easy installation with tubes (up to 10 m)
- > Discharges oil with viscosity of 65 - 2000 mm²/s (at 40 °C/104 °F)
- > Signaling of fill level and operating status to external control systems possible
- > Independent, freely programmable control unit
- > Economical: reduced oil amount, less oil contamination of surrounding areas
- > Installation away from danger zones
- > Easy refill
- > Integrated fixing device



The ECOSY comes complete with an installation kit, which includes hose and tube connectors.

Notes

1. Lubricant is customer-supplied.
2. ECOSY is designed to adjust oil only, for grease applications other perma product units may be appropriate.

perma

PRO MP-6



250cc



500cc

PRO Options

PRO CONTROL Drive



8 Port DKU Block



12 Port DKU Block



- All PRO orders come complete with an installation kit.
- PRO MP-6 Complete includes drive unit, lubricant filled LV, battery pack, MP-6, data cable, and installation kit.
- Machine controlled discharge mode is available only with the PRO CONTROL MP-6.
- PRO CONTROL MP-6 includes drive unit, lubricant filled LV, MP-6, PLC/SPS power cable, and installation kit.

PRO LV Kit



250cc



500cc

- PRO LV Kit includes lubricant filled LV and battery pack.
- PRO CONTROL LV Kit includes lubricant filled LV only.

ECOSY



The ECOSY comes complete with an installation kit, which includes hose and tube connectors.

PRO Enclosures (Optional)



B-778 - PRO Protection Box
Single



B-780 - PRO Protection Box
Double

➤ Specify lubricant (grease) when ordering PRO MP-6, PRO MP-6 CONTROL, PRO LV, and ECOSY units.

Notes:

1. PRO units may be filled with greases up to NLGI 2.
2. perma USA carries a full line of greases and fills all units with customer-specified lubricant(s).
3. PRO units are available without a MP-6 for single point applications.
4. ECOSY is designed to utilize oil only, for grease applications other perma product units may be appropriate.

→ **Accessories - perma** offers an extensive range of connection parts for your perma lubrication system

Reducing Adapters

B-100	1/4" F x 1/8" M Straight	B-203	1/8" F x 1/8" M 45° Adapter
B-101	1/4" F x 1/4" - 28 M Straight	B-300	1/4" F x 1/8" M 90° Adapter
B-102	1/8" F x 1/4" - 28 M Straight	B-301	1/4" F x 1/4" - 28 M 90° Adapter
B-110	1/4" F x 1/4" M Support Star Adapter	B-302	1/8" F x 1/4" - 28 M 90° Adapter
B-111	1/4" F x 1/8" M Support Star Adapter	B-303	1/8" F x 1/8" M 90° Adapter
B-200	1/4" F x 1/8" M 45° Adapter	A-511	M6 x 1/4" F Straight Adapter
B-201	1/4" F x 1/4" - 28 M 45° Adapter	A-514	M8 x 1/4" F Straight Adapter
B-202	1/8" F x 1/4" - 28 M 45° Adapter	P-116	1/4" F x 1/8" F Bell Reducer



B-100



B-110



B-201



A-511



B-203



B-301

Pipe Fittings, Nipples, Elbows, Bushings

B-401	1/4" M Close Pipe Nipple	B-450	1/4" M x 1/8" F Bushing
B-402	1/4" M x 2" Pipe Fitting Nipple	B-451	3/8" M x 1/4" F Bushing
B-404	1/4" M x 4" Pipe Fitting Nipple	P-110	1/8" x 1" Pipe Fitting Nipple
B-411	1/4" Street - 45° Elbow	P-112	1/8" F Coupler Pipe Fitting
B-420	1/4" F - 90° Elbow	P-113	1/8" x 2" Pipe Fitting Nipple
B-421	1/4" Street - 90° Elbow	P-115	1/8" F - 90° Elbow
B-430	1/4" F Pipe Tee	P-117	1/8" Street - 45° Elbow
B-440	1/4" F Pipe Cross	P-118	1/8" Street - 90° Elbow



B-402



B-420



B-430



B-440



B-450



P-110



P-115



P-117

Check Valves & Relief Valves

A-810	Oil Throttle Check Valve 1/4" M x 1/4" F	B-501	Relief Valve 1/8" M (1 lb.)
B-500	Relief Valve 1/8" M (5 lbs.)	B-502	Relief Valve 1/8" M (25 lbs.)



A-810



B-501

Brackets, Clamps, Angles

- | | |
|---|--|
| A-105 Perma Plastic Clip | A-710 Beam Clamp |
| A-150 Uni-Bracket | A-752 Bracket Assy. (A-105 / A-651 / A-710 / B-611 / B-110) |
| A-151 A-150 Insert Fitting 1/4" M x 1/4" F | A-753 Heat Shield 8" x 3" |
| A-610 Mounting Angle, Medium | A-754 Bracket Assy. (A-651 / A-105 / A-710) |
| A-611 Mounting Angle, Large | A-755 Dual Unit Bracket |
| A-651 L-Bracket | |
| A-652 Bracket Assy. (A-651 / A-710) | |



A-105



A-150



A-610



A-652



A-710



A-752



A-755

Tube Connectors

- | | |
|---|--|
| B-600 1/4" T x 1/4" F | B-623 3/8" T x 1/4" M |
| B-601 3/8" T x 1/4" F | B-624 3/8" T x 1/8" M 90° |
| B-611 3/8" T x 1/4" F Bulkhead Push Lock Fitting | B-625 3/8" T x 1/4" M 90° |
| B-620 1/4" T x 1/8" M | B-821 1/4" MNPT Hose & Fitting |
| B-621 1/4" T x 1/4" M | B-822 1/4" Hose End FNPT Swivel Fitting |
| B-622 3/8" T x 1/8" M | B-823 1/4" MJIC x 1/4" MNPT Adapter |



B-601



B-611



B-622



B-625



B-821



B-823

Star Vario Protection Caps

- B-700** Top Cap
B-702 Full Cap 60/120cc
B-703 Full Cap 250cc



B-702



B-703

Manual Purge Kit



B-850

Manual Purge Kit

This simple accessory incorporates a manual greasing option utilizing a T-piece and a miniature ball valve. This facilitates no-fuss priming of lines and purging of bearings between the service exchange of the grease cartridge.

Standard Temp Brushes (Temp < 212° F)

- A-400** Pighair Brush - 1/4" F - 3/4" Diameter
A-410 Std. Brush 1" x 1.5"
A-411 Std. Brush 1" x 2.4"
A-412 Std. Brush 1" x 4"
A-417 Link Chain Brush



A-400



A-411



A-417



T-36036



T-36045



T-36051

- T-36033** Everlast Felt Chain Applicator 1 1/4" x W 1/2" D
T-36036 Everlast Felt Chain Applicator 2" W x 1/2" D
T-36039 Round Brush 5/8" D x 1/8" M
T-36045 Round Brush 1" D x 1/8" M
T-36051 Even-Flo Brush 1/8"M—2" W x 1/2" D

High Temp Brushes (Temp < 464° F)

- A-420** H.T. Brush 1" x 1.5"
A-421 H.T. Brush 1" x 2.4"
A-422 H.T. Brush 1" x 4"



A-421

Extreme Temp Brushes (Temp < 680° F)

- A-430** E.T. Brush 1" x 1.5"
A-431 E.T. Brush 1" x 2.4"
A-432 E.T. Brush 1" x 4"



A-431

Specialty Applicators / Misc. Accessories

- A-900** 3-Sided Plastic Rail Applicator
A-903 Felt Insert - 0.20" (5 mm)
A-907 Felt Insert - 0.63" (16 mm)



A-900



A-903



A-955



A-920



A-950

- A-955** Chain Lubrication Oil Box 1/4" F - Special Order
A-920 3-Sided Brush Rail Oiler - Special Order
A-950 Open Gear Lubrication Pocket 1/4" F - Custom

Tubing & Hydraulic Hose

- B-630** 1/4" OD Nylon Tubing, Blue*
B-640 3/8" OD Nylon Tubing, Blue*
B-645 5/16" (8mm) Clear Nylon Tubing*
B-652 2" Hydraulic Hose w/ Swivel Fitting 3/8" ID
B-654 4" Hydraulic Hose w/ Swivel Fitting 3/8" ID



B-630



B-640



B-661



B-810



B-900

- B-662** 2" Hydraulic Hose w/ Push Lock Swivel Fitting 3/8" ID
B-664 4" Hydraulic Hose w/ Push Lock Swivel Fitting 3/8" ID
B-810 5/16" (8mm) Nylon Tubing, Black
B-820 1/4" High-Temp Hose, Blue
B-900 6mm Nylon Tubing, ECOSY*

*Specify length, priced per foot

PRO / MP-6 / ECOSY Accessories

B-901 6mm T x 1/4" MNPT Tube Connector, ECOSY

B-800 1/8" MBSPT x 1/8" FNPT Straight Adapter

B-801 5/16" T (8mm) x 1/8" MBSPP Straight Connector

B-802 5/16" T (8mm) x 1/8" MBSPP 90° Tube Connector

B-803 5/16" T (8mm) x 1/8" MNPT Straight Connector

B-804 5/16" T (8mm) x 1/4" MNPT Straight Connector

B-805 5/16" T (8mm) x 3/8" MBSPP MP-6 Remote Tube Connector

B-811 5/16" (8mm) Bulkhead Tube Connector

B-812 5/16" (8mm) Y-Tube Connector

DKU8 8-Point Measuring Valve Kit

DKU12 12-Point Measuring Valve Kit



B-901



B-800



B-802



B-803



B-805



B-812



DKU8

PRO Enclosures

B-778 PRO Box - Single Enclosure

B-780 PRO Box - Double Enclosure



B-778



B-780

Flex-Spring Kits

Designed for those applications where vibration can be an issue, these springs eliminate the tension on the lubrication units and provide consistent and uninterrupted performance.



SAKB Flex-Spring Blue Kit (CLASSIC/ FUTURA / 60cc STAR Units)

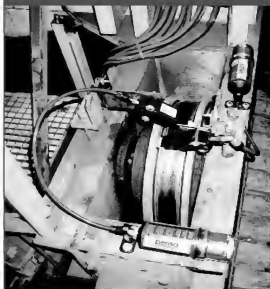
SAKR Flex-Spring Red Kit (120cc STAR Units)

SAKG Flex-Spring Green Kit (250cc STAR Units)



→ Special solutions for special applications – designed by perma

Crane Wheel Lubricator (CWL Kit)



The perma CWL kit is an automatic lubrication system designed for the lubrication of wheel flanges on cranes. The set consists of a 250cc perma STAR VARIO and the CWL applicator assembly. The perma STAR VARIO lubricator pushes lubricant through a tube into the CWL applicator assembly. The spring loaded applicator applies it to the wheel flange.

When the crane wheel turns, the special lubricant is transported from the wheel flange to the side of the sliding rail. This reduces the wear on the wheel flange and extends the crane's operating time.



Open Gear Lubricator (OGL Kit)



The OGL system is a special solution for applying grease to open gears. An elastic rubber applicator (paddle) is mounted between the teeth. The connected perma lubricator pushes grease into the rubber applicator. When the wheel turns, the paddle applies grease to the flange of each tooth. Since the OGL only applies small grease amounts, it is both economical and environmentally friendly. The no-wear and maintenance-free OGL system offers ideal lubrication for open gears.



Other Kits

→ Journal Box Kit

Brass Journal Bearings - Bridge Cranes

→ Escalator Kits

Drive, Hand Rail, and Step Chains

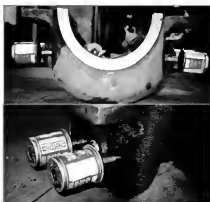
› Slurry Pump Kits

Bearing and Seal lubrication kits

› Drilling Industry Kits

Drawworks, Crowns, Brakes, Pumps, Generators

Please contact us for more
information on other available kits.



Journal Box Kit



Drilling Industry Brake Kit

→ Remote mounting with tubing (CLASSIC, FUTURA, FROST)

1/4" M x 1/4" F oil throttle check valve
A-810

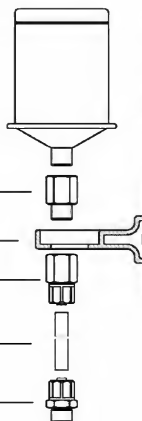
1/4" M x 1/4" F insert fitting
A-151

plastic uni-bracket
A-150

3/8" T x 1/4" tube connector
B-601

3/8" OD nylon tubing, blue
B-640

3/8" T x 1/4" M tube connector
B-623



→ Remote mounting with tubing (STAR VARIO, STAR CONTROL)

perma plastic clip
A-105

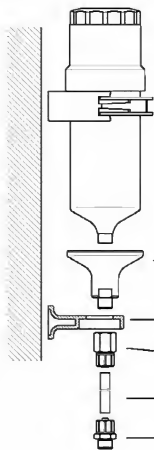
1/4" F x 1/4" M support STAR adapter
B-110

plastic uni-bracket
A-150

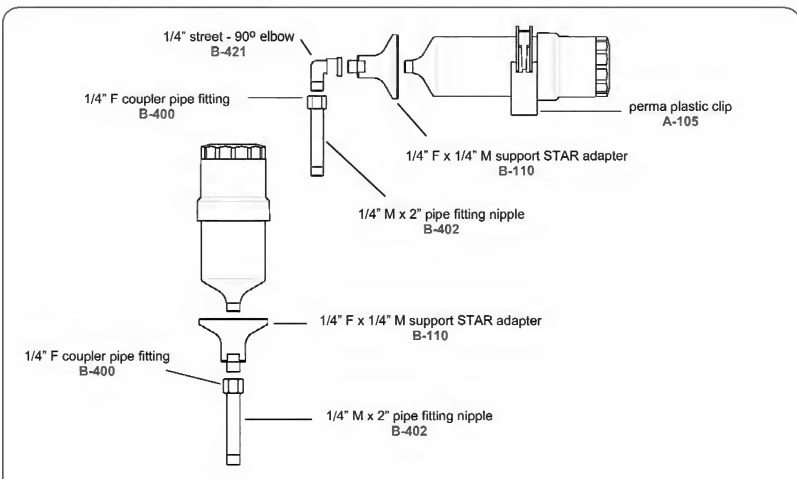
3/8" T x 1/4" tube connector
B-601

3/8" OD nylon tubing, blue
B-640

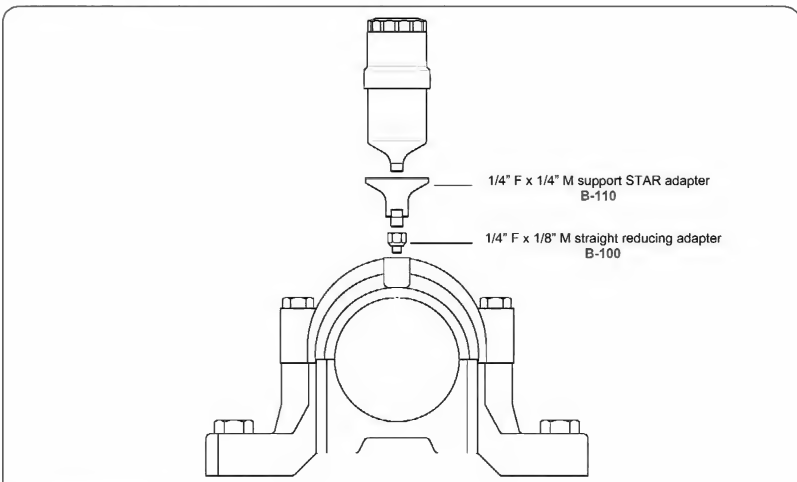
3/8" T x 1/4" M tube connector
B-623



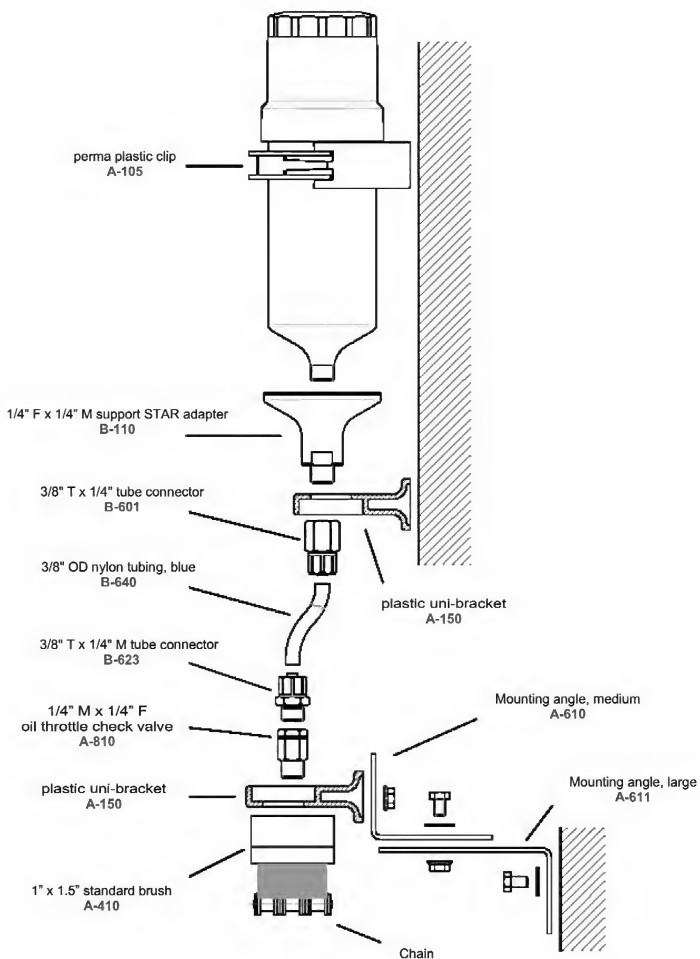
→ Directly with extensions



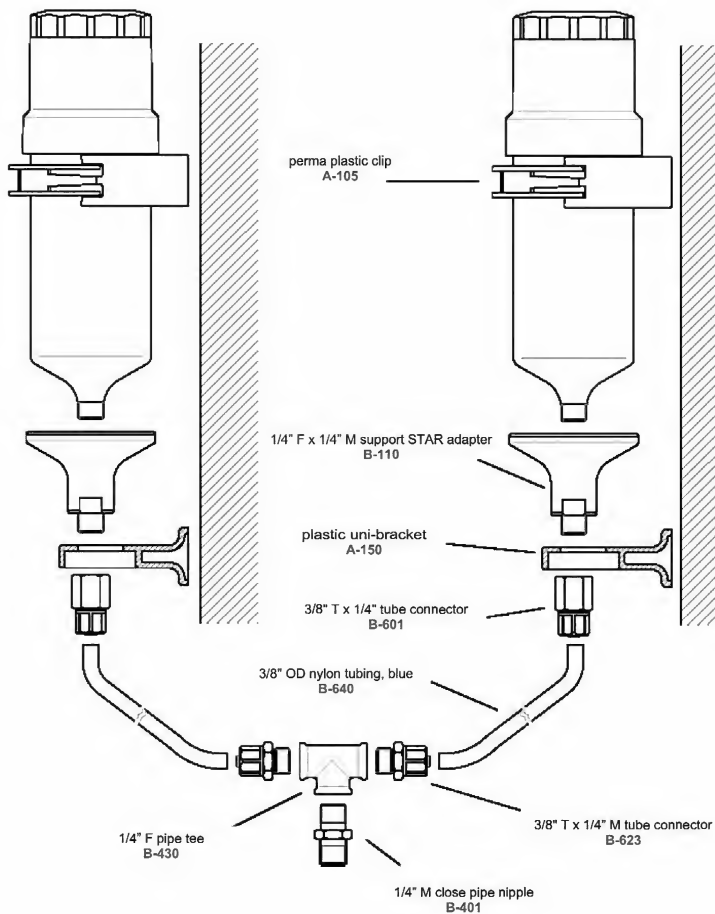
→ Directly on pillow block



→ Lubrication of chain with brush



→ Assembly with T-fitting



→ Certifications



HTL perma USA

Charlotte, NC

Phone: 800-997-3762

Fax: 704-377-3106

www.permausa.com



HTL perma USA
Charlotte, NC

www.permausa.com

03/2011 - Version: 1.3

